PGI-68

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1.1	09.10.2026	Date of first issue: 05.06.2023	09.10.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : PGI-68

Article-No. : 340511

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Lubricating oil

Recommended restrictions on use : Restricted to professional users.

1.3 Details of the supplier of the safety data sheet

Company : Klüber Lubrication NA LP
9010 County Road 2120
Tyler, Texas 75707
USA
Phone: +1 903 534 8021
Fax: +1 903 581 4376
info.us@klueber.com

Klüber Lubrication NA LP
32 Industrial Drive
Londonderry, NH 03053
USA
Phone: +1 603 647 4104
Fax: +1 603 647 4106
info.us@klueber.com

E-mail address of person responsible for the SDS : klna-productstewardship@klueber.com

National contact :

1.4 Emergency telephone number

Emergency telephone number : +49 89 7876 700 (24 hrs)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

a brand of FREUDENBERG

Not a hazardous substance or mixture.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Not a hazardous substance or mixture.

Additional Labelling

EUH210 Safety data sheet available on request.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : polyalkylene glycol oil

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	specific concentration limit M-Factor Notes Acute toxicity estimate	Concentration (% w/w)
Polypropylene glycol (40) butyl ether	9003-13-8	Aquatic Chronic 3; H412		>= 20 - < 25
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	68411-46-1 270-128-1	Repr. 2; H361f Aquatic Chronic 3; H412		>= 0.25 - < 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

If inhaled : Obtain medical attention.
Remove person to fresh air. If signs/symptoms continue, get medical attention.
Keep patient warm and at rest.
If unconscious, place in recovery position and seek medical advice.
Keep respiratory tract clear.
If breathing is irregular or stopped, administer artificial respiration.

In case of skin contact : Take off all contaminated clothing immediately.
Get medical attention immediately if irritation develops and persists.
Wash clothing before reuse.
Thoroughly clean shoes before reuse.
Wash off immediately with plenty of water.

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 10 minutes.
If eye irritation persists, consult a specialist.

If swallowed : Move the victim to fresh air.
If unconscious, place in recovery position and seek medical advice.
Keep respiratory tract clear.
Do NOT induce vomiting.
Obtain medical attention.
Rinse mouth with water.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : No symptoms known or expected.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable extinguishing : High volume water jet

media

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx)

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment. Exposure to decomposition products may be a hazard to health.
Further information	:	Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Evacuate personnel to safe areas. Use personal protective equipment. Ensure adequate ventilation. Do not breathe vapours or spray mist. Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Do not allow contact with soil, surface or ground water. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Do not breathe vapours or spray mist. Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the application area.
Wash hands and face before breaks and immediately after handling the product.
Do not get in eyes or mouth or on skin.
Do not get on skin or clothing.
Do not ingest.
Do not repack.
Do not re-use empty containers.
These safety instructions also apply to empty packaging which may still contain product residues.
Keep container closed when not in use.

Hygiene measures : Wash face, hands and any exposed skin thoroughly after handling.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in original container. Keep container closed when not in use. Keep in a dry, cool and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with the particular national regulations. Keep in properly labelled containers.

7.3 Specific end use(s)

Specific use(s) : Specific instructions for handling, not required.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL)

Substance name	End Use	Exposure routes	Potential health effects	Value
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Workers	Skin contact	Long-term systemic effects	0.44 mg/kg bw/day
	Workers	Inhalation	Long-term systemic effects	0.31 mg/m3

Predicted No Effect Concentration (PNEC)

Substance name	Environmental Compartment	Value
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	Fresh water	0.034 mg/l

	Marine water	0.003 mg/l
	Microbiological Activity in Sewage Treatment Systems	10 mg/l
	Fresh water sediment	0.446 mg/kg
	Marine sediment	0.045 mg/kg
	Soil	1.76 mg/kg

8.2 Exposure controls

Engineering measures

Handle only in a place equipped with local exhaust (or other appropriate exhaust).

Personal protective equipment

Eye/face protection : Safety glasses with side-shields

Hand protection
- Material : Nitrile rubber
- Break through time : > 10 min
- Protective index : Class 1

Remarks : Wear protective gloves. The break through time depends amongst other things on the material, the thickness and the type of glove and therefore has to be measured for each case.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Respiratory protection : Not required; except in case of aerosol formation.

Filter type : Filter type A-P

Protective measures : The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Environmental exposure controls

Air :

Should not be released into the environment.
Exhaust air must be cleaned using approved equipment before returning it to the work place.

Soil :

Do not allow contact with soil, surface or ground water.
The product should not be allowed to enter drains, water courses or the soil.

Water :

Do not allow contact with soil, surface or ground water.
The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	:	liquid
Colour	:	colourless
Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	Not applicable
Melting point/ range	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	>= 220 °C Method: Cleveland open cup
Evaporation rate	:	No data available
Flammability	:	Flammability (solid, gas): Not applicable
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	< 0.001 hPa (20 °C)
Relative vapour density	:	No data available
Relative density	:	0.989 (20 °C) Reference substance: Water The value is calculated

Density	:	0.99 g/cm3 (20 °C)
Bulk density	:	No data available
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	68 mm2/s (40 °C)
Explosive properties	:	Not explosive
Oxidizing properties	:	No data available

9.2 Other information

Sublimation point	:	No data available
Self-ignition	:	No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No hazards to be specially mentioned.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No dangerous reaction known under conditions of normal use.

10.4 Conditions to avoid

Conditions to avoid	:	No conditions to be specially mentioned.

10.5 Incompatible materials

Materials to avoid : No materials to be especially mentioned.

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Product:

Acute oral toxicity : Remarks: This information is not available.

Acute inhalation toxicity : Remarks: This information is not available.

Acute dermal toxicity : Remarks: This information is not available.

Components:

Polypropylene glycol (40) butyl ether:

Acute oral toxicity : LD50 (Rat): > 34,200 mg/kg

Acute dermal toxicity : LD50 (Rabbit): > 19,940 mg/kg

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Product:

Remarks : This information is not available.

Components:

Polypropylene glycol (40) butyl ether:

Assessment : No skin irritation
Result : No skin irritation

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Species	:	Rabbit
Assessment	:	No skin irritation
Method	:	OECD Test Guideline 404
Result	:	No skin irritation

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Product:

Remarks	:	This information is not available.

Components:

Polypropylene glycol (40) butyl ether:

Assessment	:	No eye irritation
Result	:	No eye irritation

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Species	:	Rabbit
Assessment	:	No eye irritation
Method	:	OECD Test Guideline 405
Result	:	No eye irritation

Respiratory or skin sensitisation

Skin sensitisation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Product:

Remarks	:	This information is not available.

Components:

Polypropylene glycol (40) butyl ether:

Species	:	Humans
Assessment	:	Does not cause skin sensitisation.
Result	:	Does not cause skin sensitisation.

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Species	:	Guinea pig
Assessment	:	Did not cause sensitisation on laboratory animals.
Method	:	OECD Test Guideline 406
Result	:	Did not cause sensitisation on laboratory animals.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Product:

Genotoxicity in vitro	:	Remarks: No data available
Genotoxicity in vivo	:	Remarks: No data available

Carcinogenicity

Based on available data, the classification criteria are not met.

Product:

Remarks	:	No data available

Reproductive toxicity

Based on available data, the classification criteria are not met.

Product:

Effects on fertility	:	Remarks: No data available
Effects on foetal development	:	Remarks: No data available

Components:

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Reproductive toxicity - Assessment	:	- Fertility - Some evidence of adverse effects on sexual function and fertility, based on animal experiments.

STOT - single exposure

Based on available data, the classification criteria are not met.

Product:

Remarks	:	No data available

Components:

Polypropylene glycol (40) butyl ether:

Assessment	:	The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Product:

Remarks	:	No data available

Repeated dose toxicity

Product:

Remarks : This information is not available.

Aspiration hazard

Based on available data, the classification criteria are not met.

Product:

This information is not available.

Components:

Polypropylene glycol (40) butyl ether:

No aspiration toxicity classification

Endocrine disrupting properties

Product:

Assessment : This substance/mixture does not contain components considered to have endocrine disrupting properties for human health according to UK REACH Article 57(f), at levels of 0.1% or higher.

Further information

Product:

Remarks : Information given is based on data on the components and the toxicology of similar products.

SECTION 12: Ecological information

12.1 Toxicity

Product:

Toxicity to fish	:	Remarks: Harmful to aquatic organisms.
Toxicity to daphnia and other aquatic invertebrates	:	Remarks: No data available
Toxicity to algae/aquatic plants	:	Remarks: No data available
Toxicity to microorganisms	:	Remarks: No data available

Components:

Polypropylene glycol (40) butyl ether:

Ecotoxicology Assessment

Acute aquatic toxicity : Harmful to aquatic life.

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): > 100 mg/l
Exposure time: 96 h
Test Type: static test
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 51 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

12.2 Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Physico-chemical removability : Remarks: No data available

Components:

Polypropylene glycol (40) butyl ether:

Biodegradability : Result: Not rapidly biodegradable

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Result: Not rapidly biodegradable
Biodegradation: 1 %
Exposure time: 28 d
Method: OECD Test Guideline 301B
GLP: yes

12.3 Bioaccumulative potential

Product:

Bioaccumulation : Remarks: No data available

Components:

Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene:

Partition coefficient: n-octanol/water : log Pow: 5.2 - 10.82

12.4 Mobility in soil

Product:

Mobility : Remarks: No data available

Distribution among environmental compartments : Remarks: No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Endocrine disrupting potential : This substance/mixture does not contain components considered to have endocrine disrupting properties for environment according to UK REACH Article 57(f) at levels of 0.1% or higher.

Additional ecological information : No information on ecology is available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not dispose of with domestic refuse.
Dispose of as hazardous waste in compliance with local and national regulations.

Contaminated packaging	:	Packaging that is not properly emptied must be disposed of as the unused product. Dispose of waste product or used containers according to local regulations.
Waste Code	:	unused product 13 02 06*, synthetic engine, gear and lubricating oils uncleaned packagings 15 01 10*, packaging containing residues of or contaminated by hazardous substances

SECTION 14: Transport information

14.1 UN number

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.2 UN proper shipping name

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.4 Packing group

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

ADR	:	Not regulated as a dangerous good
RID	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Remarks : Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation (UK SVHC)	:	This product does not contain substances of very high concern (UK: The REACH etc. (Amendment) Regulations, Article 57).
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) (GB POPs)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer (EC 2024/590)	:	Not applicable
UK REACH List of substances subject to authorisation (Annex XIV) (UK. REACH Annex XIV)	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation (GB PIC)	:	Not applicable
The Control of Explosives Precursors and Poisons Regulations (Poisons Act, as amended) (GB Poisons Act)		Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH)	Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)
Not applicable

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

15.2 Chemical safety assessment

This information is not available.

SECTION 16: Other information

Full text of H-Statements

H361f	:	Suspected of damaging fertility.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Repr.	:	Reproductive toxicity

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; BGW - Biological Limit Values; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 -

Lethal Dose to 50% of a test population (Median Lethal Dose); LSPN - List of Hazardous Notified Substances (Chile); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

|| Relevant changes compared to the last edition are highlighted at the left margin. This version replaces all previous editions.

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